

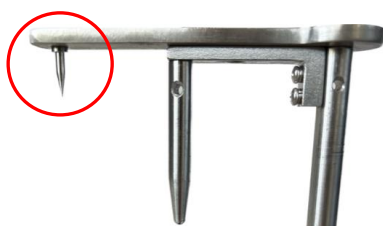
# Filling of IRUS MIX pump units

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4 pump units are available for different sizes of mixing bottles.

The 100 ml pump unit has a storage tank into which the entire content of the 100 ml bottle is filled.

Mixing bottles are screwed upside down onto the 350 ml, 800 ml and 1500 ml pump units and, in addition to a storage tank, has a punch tool to ensure ventilation of the mixing bottles during dosing.



**Attention! The punch tool is very pointed and can cause injuries if operated incorrectly.**



100 ml



350 ml



800 ml



1500 ml

## Filling of the 100 ml pump unit

Fill the 100 ml pump unit with the entire content of the 100 ml mixing bottle.

1. Unscrew the lid from the tank of the dosing unit and fill in the product.
2. After filling, screw the lid onto the tank.
3. Position pump unit into IRUS MIX.
4. \*Positioning of pump units into IRUS MIX happens by the IRUS MIX AutoPaint software.



1. Unscrew lid



2. Fill tank  
and screw back lid



3. Position into IRUS MIX\*





# Filling of IRUS MIX pump units

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## Filling of 350 ml, 800 ml and 1500 ml pump units

Mixing bottles are screwed upside down onto the 350 ml, 800 ml and 1500 ml pump units.

1. Remove lid from the mixing bottle.
2. Remove the bottle seal and locking ring from pump unit.
3. Place the locking ring on the bottle opening with the thread facing upwards.
4. Screw the bottle seal onto the mixing bottle.
5. Place the mixing bottle upside down onto the pump unit and screw the locking ring with special wrench (turn to left).
6. Remove protection sleeve from punch tool. (Attention: risk of injury).  
\*\* The protection sleeve is only removed at first filling.
7. Press punch tool into the mixing bottle.
8. Move the pump (punch tool) up and down 2 – 3 times to ensure filling of the tank and the piston.
9. Position pump unit into IRUS MIX\*.



1. Remove lid from bottle



2. Remove bottle seal and locking ring



3. Place locking ring with thread facing upwards onto the bottle



4. Screw bottle seal tight



5. Tighten bottle with special wrench



6. Remove protection sleeve\*\*  
**Attention: risk of injury**



7. Press punch tool into



8. Move the pump up and down 2 to 3 times